# МИНИСТЕРСТВО ОБРАЗОВАНИЯ РЕСПУБЛИКИ БЕЛАРУСЬ Учреждение образования

«Витебский государственный технологический университет»

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Рабочая тетрадь для практических работ

чля студентов специальности

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Рабочая тетрадь для практических работ для студентов специальности 1-54 01 01 «Метрология, стандартизация и сертификация» позволяет проводить проверку усвоения материала, осуществлять контроль мыслительной деятельности студентов и в системе осуществлять проверку знаний студентов, полученных в ходе учебных занятий и самостоятельной работы. Рабочая тетрадь может быть предложена студентам и всем желающим изучать английский язык с целью развития и совершенствования иноязычной профессиональной письменной компетентности по профессионально ориентированной 30C4707 тематике.

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# **Unit 1. Measurement Systems**

# Vocabulary Notes

### Read and translate metric units of length.

**A.** The *meter* (m) is the basic unit of length or distance in the metric system.

The door of your classroom is about 1 meter wide.

**B.** Three metric units used to measure smaller lengths or distances are the *millimeter* (mm), the *centimeter* (cm), the *decimeter* (dm).

A paper clip is about 3 cm long and 1 cm wide.

It is made of wire about 1 mm thick.

A paperback book is about 1 dm wide.

C. The *kilometer* (km) is the metric unit that is usually used to measure larger lengths or distances. Sometimes, the dekameter (dam) and hec- (hm) are used.

1 km = 10 hm = 100 dam = 1,000 m

Mt. McKinley is about 6 km high.

A three-story building is about 1 dam high.

The distance around a baseball diamond is about 1 hm.

**D.** Each of the prefixes for metric units has a meaning.

kilo	hecto	deka	deci	centi	milli
thousand	hundred	ten	tenth	hundredth	thousandth
1,000 m	100 m	10 m	0.1 m	0.01 m	0.001 m

# Write some lengths or distances you would measure using:

1) meters;	2) millimeters;	3) centimeters;	4) kilometers.	
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3.			74	
4.			L	



1. Use m, mm, cm, dm, or km to complet	nplete.	to com	to	km	or	dm,	cm,	mm,	m,	Use	1.
--	---------	--------	----	----	----	-----	-----	-----	----	-----	----

- 1. The height of a room is about 3 \_\_\_\_\_.
- 2. The length of a sofa is about 20 \_\_\_\_\_.
- 3. The width of this book is about 20 \_\_\_\_\_.
- 4. The width of a sharp pencil point is about 2 \_\_\_\_\_
- 5. The distance from Chicago to Dallas is about 1,500 \_\_\_\_\_.

#### 2. Match. Select the answer that seems reasonable.

1) length of a football field;	a) $\approx 2$ m;
2) thickness of a quarter (монета США);	b) $\approx 1$ km;
3) length of a pencil;	c) $\approx 100$ m;
4) width of a chair;	d) $\approx 2$ mm;
5) height of a basketball player;	e) $\approx$ 4 dm;
6) distance you can walk in 10 minutes;	f) $\approx 15$ cm.

1. 6	2.	3.	4.	5.	6.
( ) .					

#### 3. Check the meaning of the unknown words in the dictionary.

Dimension –	Ounce –
Capacity –	Calipers –
Liquid –	Expansion –
Ground up solids –	Contraction –
Flour –	Scale –
Gravel –	Balances –

# 4. Read the text to find out what measuring devices exist.

# **A Measuring Device**

A measuring device is a mechanism designed to find the dimensions, capacity or amount of something. Measuring devices can be divided into groups in several ways. For example, they can be divided according to the nature of things they are designed to measure; or they can be divided according to the type of measuring unit each device uses, or in any number of other ways.

If they are grouped according to the nature of the things they are designed to measure, we might have some devices for measuring liquids, some for measuring ground-up solids (such as flour, gravel, chemicals in powdered form etc.) and some for measuring requiring linear measurement (such as measurement for dimensions). Many other possible types of things and their devices could be included: the three are mentioned only as a sampler.

If we group measuring devices according to the type of measuring unit each uses, we might have the following types: linear units (feet, centimeters, inches, miles, metres, etc), weight units (grams, ounces, pounds etc.) and the units used for more specialized things, such as electric current and temperature (amps, degrees centigrade etc.).

Some examples of devices that use different types of measuring units are rulers, calipers and measuring tapes – all of which measure linear dimensions: balances – the most common being spring and beam balances – for measuring weight; and

containers such as graduated glass cylinders found in chemistry laboratories, and the measuring cups and measuring spoons found in kitchens – all used for measuring volume.

A common example of a measuring instrument (device) used to measure more specialized things is a thermometer, which measures temperature. Typical household thermometers are those containing alcohol or mercury. These instruments measure temperature quite differently from the way a ruler measures linear dimensions, for example. The ruler measures directly, the thermometer actually measures the expansion or contraction of the liquid inside it, and this is shown on a scale that is marked in units representing temperature.

5. Write some sentence	s about measuring de	evices.
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		<i>'</i>
		74.
		<b>100</b>
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# 6. Say if the following statements are true (T) or false (F) according to the information in the text.

1.	Measuring devices can be divided into several groups according to the nature of things they are designed to measure or to the type of measuring unit each device uses.	
2.	If we group measuring devices according to the nature of the things they are designed to measure we might have devices for measuring liquids and ground-up solids only.	
3.	Having grouped measuring devices according to the type of measuring units each uses we may have linear units, volumetric units, weight units and others.	
4.	Measuring cups and measuring spoons found in kitchens are used for measuring weight, while balances are used for measuring volume.	
5.	Typical household thermometers are those containing either alcohol or mercury.	
6.	Thermometers measure temperature the same way a ruler measures linear dimensions.	

# 7. Choose the right continuation to the sentences.

✓ Measuring devices	'Yo
✓ Some examples of devices	that use different types of
•	
✓ A measuring device	70.
✓ A common example of a m	easuring device used to measure temperature
	C/r,
✓ Typical household thermor	neters are
✓ A thermometer	
✓ The ruler	7/,

#### Word combinations to be inserted:

- ✓ measures directly;
- ✓ can be divided according to the nature of things they are designed to measure;
- ✓ are rulers, callipers and measuring tapes;
- ✓ those containing either alcohol or mercury;
- ✓ actually measures the expansion or contraction of the liquid inside it;
- ✓ is a thermometer;
- $\checkmark$  is a mechanism designed to find the dimensions capacity, amount of something.

# 8. Look through the text again. Choose one of the options to the meaning of the underlined words.

1. A measuring of	levice is a mechanis	sm designed <b>to find o</b> u	<u>it</u> the dimensions,
capacity or amount of	something.		
a) to set up;	b) to establish;	c) to install;	d) to determine.
2. Measuring dev	ices can be divided a	according to the <b>nature</b>	of the things they
are designed to measur	e.		
a) origin;		c) birth;	
3. A common ex	cample of a measur	ring instrument used	to measure more
specified things is a the			
		c) construction;	d) device.
4. A <b>common</b> exa	ample of a measuring	g instrument is a ruler.	
a) typical;	b) general;	c) original;	d) actual.
5. <b>Household</b> the	rmometers are those	containing either alcoho	ol or mercury.
a) economical;	b) family;	c) standard;	d) ordinary.
9. There is a mis	take in each of the s	entences. Find and cor	rect it.
1. A measuring capacity or amount of		anism designed to find	d the dimensions,
	/		
2. Measuring dev	ices are divided on g	roups in several ways.	
		~~	·
3. A common exaruler.	ample of a measuring	g instruments used to n	neasure length is a
		· C	
		14,	
4. This instrumen	ts measure weight.		L.,
			40
5. Typical househ	old thermometers are	e that containing alcohol	l or mercury.
6. We may have s	some devices for mea	sure volume.	
			·



# 1. Complete the table with more examples.

1) + -s	item – items	
2) + -es	hero – heroes	
3) singular = plural	deer	
4) - <b>f</b> (e) → -ves	leaf – leaves	
5) -s (uncountable, no plural)	statistics	
6) plural only (no singular)	surroundings	
7) uncountable, can be made countable with 'piece', 'item' or 'pair'	news – a piece of news	
8) plural without -s after a number	hundred (ten hundred)	
9) noun in -s: singular = plural	crossroads	
10) other irregular plurals	phenomenon – phenomena	

# 2. Write the following nouns in the plural in the appropriate columns.

*Luggage*, motto, clothes, child, information, tomato, piano, hero, homework, bison, point, trousers, fish, half, photo, potato, man, scissors, progress, boundary, woman, volunteer, mouse.

				1/2
-s	-es	Irregular plural form	Only singular	Only plural
			Luggage,	C4>
				(0)

# 3. Find pairs of nouns (countable – uncountable) with similar meanings.

Job, work, traffic, loaf, settee, cutlery, suitcase, skill, stuff, information, trip,

bread, thing, tip, accommodation, advice, banknote, furniture, luggage, money, faccar, knowledge, hotel, knife, travel.					
*	(countable) – work (uncountable),				
4					
-0					
CX					
	74				

# 4. Do the PLURALS word puzzle.

1) woman – women, man – ...; 2) this word ends in -s, but is always singular; 3) medium – ...; 4) a time of great difficulty or danger; only one-letter difference from the singular form; 5) ends in -s; the same in the singular and the plural; 6) one of the two possible plural forms of the word 'cactus'; 7) a series of small bones in the backbone.

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7.								THOCKMY LAMBOOCH TO,

Words for reference: men, vertebrae, media, news, cactuses, species, crises.

**5.** Put in prepositions and translate the sentences.

of to on in on in in in
-------------------------

- 1. Many high technological industries rely \_\_\_\_\_ metrology to translate theoretical science into mass produced reality.
- 2. With the exception \_\_\_\_\_ few examples, all units of measurements are invented and agreed by people. \_\_\_\_\_ other words, units of measurement are quite arbitrary.
- 3. In past, communities didn't have any common benchmarks, which often resulted confusion, inaccuracy and fraud.
  - 4. Today, units of measurement are generally defined \_\_\_\_\_ a scientific basis.
- 5. Modern measurements are defined \_\_\_\_\_ relationship \_\_\_\_\_ internationally-standardized reference objects.
  - 6. Many units of measure are defined terms \_\_\_\_\_ unique artifacts.



Read the passage below carefully. Translate it into Russian in a written form.

# The micrometer

A micrometer is an instrument which is used for measuring small distances precisely. It can measure with a precision of 0.01 mm. A micrometer consists of a steel frame in the shape of a semi-circle. Attached to one end of this semi-circular frame is a small anvil. The other end of the frame extends outwards. A piece of metal in the shape of a cylinder fits on this extension. The cylindrical part is called the barrel or sleeve. Inside the barrel is a screw-thread.

Connected to the spindle is another cylindrical piece of metal called the thimble which fits over the barrel. Attached to the end of the thimble is a ratchet, which turns the spindle. Most micrometers have a lock knot, or locking ring, so that the spindle can be locked in any position. Measurements are taken between the anvil and the end of the spindle. They are read off from numbers which are marked on the barrel and on the spindle.

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# **Unit 2. Metric System**

# Vocabulary Notes

# Read and remember the following words and word combinations:

#### candle n

- 1) свеча. *He lit a candle*.
- 2) международная свеча (единица измерения). Candle (cd) is one of the basic units of the metric system.

#### capacity n

- 1) объем, вместимость, емкость. The seating capacity of the hall is 20.
- 2) способность. The students have the capacity to develop the new computer program.
- 3) мощность, производительность; нагрузка. The installed peak capacity of the boiler is high.

#### coherent adj

- 1) связный, согласованный. This book lacks any coherent structure.
- 2) понятный, ясный; последовательный. He proposed the coherent plan to improve the quality of production.

### complicated adj

запутанный, сложный. The instructions were very complicated.

### conception n

понимание; концепция; замысел. Men have no conception of what women really want.

#### conversion n

превращение; изменение. Chemical engineering deals with the conversion of raw materials into usable commodities.

# density n

густота, плотность; удельный вес. These instruments are used for measuring the density of the atmosphere.

#### to determine *v*

определять, устанавливать. The quality determines the demand for the product.

#### dimension n

измерение; pl размеры, величина, объем. Every designer needs to know the exact dimensions of the room.

#### embodiment n

воплощение; материализация. Mother Theresa was an embodiment of kindness.

#### to ensure v

обеспечивать, страховать; гарантировать. The representative of the airline took steps to ensure the safety of the passengers.

#### equal adj

равный, одинаковый. The professor gave equal attention to every student.

#### to equal v

равняться; уравнивать. In the sum "x" equals 3.

#### to establish v

устанавливать; основывать. The university was established in 1968.

#### fixed adj

неподвижный, постоянный; стационарный; неизменный. The results of the experiment were fixed.

#### frequently adj

часто, регулярно. You can find the list of frequently asked questions on our website.

# illogical adj

нелогичный. It is illogical to think that things will change on their own.



# 1. Read the following statements and translate them into Russian.

To light a candle	·
to blow out a candle	·
a productive capacity	;
to have a capacity of 5 litres	· · · · · · · · · · · · · · · · · · ·
peak capacity	· · · · · · · · · · · · · · · · · · ·
coherent rocks	;
coherent thought	
coherent system of units	· · · · · · · · · · · · · · · · · · ·
complicated mechanism	-C/ <sub>2</sub>
clear conception	· 42 ;
air density	
to determine the meaning of a word	74,
linear dimensions	· · · · · · · · · · · · · · · · · · ·
to ensure an income	
equal parts	
to equal smb's record	
to establish an international organization _	
	·
fixed prices	
illogical deduction	·

1	. Candle (cd) is one of the basic units of the metric system.
7	
CV	5
2	2. The professor gave equal attention to every student.
	9
. ,	
3	3. The instructions were very complicated.
	Ct.
	`^O_
	3. Make up 10 sentences with the words and word combinations from bulary Notes.
v oca	outary reces.
<b>D</b>	
<b>ව</b>	
	<u> </u>
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<b>4</b>	

2. Make different types of questions to the following sentences.

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<b>&gt;</b>		
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4		
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3/2)		

#### 4. Read the text.

# Metric System and Its Origin

Metric system, international decimal system of weights and measures, is based on the metre for length and the kilogram for mass. The idea of a universal system of measures and weights dates from long ago, but it was realized only two centuries ago. The metric or decimal system was worked out by the French Academy of Sciences in 1791 and was adopted in France in 1795 and, by the late 20<sup>th</sup> century, was used officially in almost all nations.

The French Revolution of 1789 provided the opportunity to pursue the frequently discussed idea of replacing the confusing welter of traditional but illogical units of measure with a rational system based on multiples of 10. In 1791 the French National Assembly directed the French Academy of Sciences to address the chaotic state of French weights and measures. It was decided that the new system would be based on a natural physical unit to ensure immutability. How were the units for length and weight defined then? Two French scientists who were given the task to define these units, took one fourth of the distance from the North Pole to the Equator on the geographical meridian which is running through Paris (the distance from Dunkirk in France to Barcelona in Spain) and divided it into ten million equal parts. One of these parts was called a metre or "measure". The academy settled on the length of 1/10,000,000 of a quadrant of a great circle of the Earth, measured around the poles of the meridian passing through Paris. An arduous six-vear survey to determine the arc of the meridian from Barcelona, Spain, to Dunkirk, France, eventually yielded a value of 39.37008 inches for the new unit to be called the metre, from Greek "metron", meaning "measure".

All other metric units were derived from the metre, including the gram for

weight (one cubic centimetre of water at its maximum density) and the litre for capacity (one-thousandth of a cubic metre). Greek prefixes were established for multiples of 10, ranging from pico- (one-trillionth) to tera- (one trillion) and including the more familiar micro- (one-millionth), milli- (one-thousandth), centi- (one-hundredth), and kilo- (one thousand). Thus, a kilogram equals 1000 grams, a millimetre – 1/1000 of a metre. In 1799 "the Metre and Kilogram of the Archives", platinum embodiments of the new units, were declared the legal standards for all measurements in France, but the motto of the metric system expressed the hope that the new units would be "for all people, for all time".

Not until 1875 did an international conference meet in Paris to establish an International Bureau of Weights and Measures. The Treaty of the Metre signed there provided for a permanent laboratory in Sevres, near Paris, where international standards are kept, national standard copies inspected, and metrological research conducted. The General Conference of Weights and Measures, with diplomatic representatives of some 40 countries meets every six years to consider reform. The conference selects 18 scientists who form the International Committee of Weights and Measures that governs the Bureau.

For a time, the international prototype metre and kilogram were based, for convenience, upon the archive standards rather than directly upon actual measurement of the Earth. Definition by natural constants was readopted in 1960, when the metre was redefined as 1,650,763.73 wavelengths of the orange-red line in the krypton-86 spectrum, and again in 1983, when it was redefined as the distance travelled by light in a vacuum in 1/299,792,458 second. The kilogram is still defined as the mass of the international prototype at Sevres.

In the 20<sup>th</sup> century the metric system generated derived systems needed in science and technology to express physical properties more complicated than simple length, weight, and volume. The centimetre-gram-second (CGS) and the metre-kilogram-second (MKS) systems were the chief systems so used until the establishment of the International System of Units.

Russian scientists played a great part in the spreading of the metric system in Russia as well as in other countries. As far as in 1867 D.I. Mendeleev addressed Russian scientists to help to spread the decimal system. The project of the law about the use of the metric system in Russia was also worked out by D.I. Mendeleev.

It should be said, however, that up till the end of the 19th century different units of measurement were used in various countries. In our country the metric system was adopted in 1918, soon after the Great October Socialist Revolution. Now it is adopted by most of the countries. None of the systems of the past can be compared in simplicity to that of our days.

#### 5. Translate the underlined sentences into Russian.

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6. Find in the text the following st	itements and make	sentences with th
Metric system	' <sup>'</sup> /O.	
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The frequently discussed idea	0,	
<u> </u>		1/2
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The confusing welter		3/1/-
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		70,
Six-year survey		
Six-year survey		

A permanent lab	poratory
Diplomatic repr	esentatives
The international	al prototype
7,0	
	ons to the following sentences.
Metric syste (Disjunctive)	em is based on the metre for length and the kilogram for mass.
The idea of (Special)	a universal system of measures and weights dates from long ago.
<b>₹</b> The metric	system was worked out by the French Academy of Sciences in
1791. (Alternative)	1 4 C
A kilogram	equals 1000 grams. (General)
D.I. Mendel Russia. (Special)	eev played a great part in the spreading of the metric system in

Till the end of the 19th century different units of measurement were used in

various countries. (Special)
None of the systems of the past can be compared in simplicity to that of our days. ( <i>Disjunctive</i> )
4,
Grammar Revision  1. Complete the following using an appropriate form of the adjectives
1. Complete the following using an appropriate form of the adjectives.
1. The Trans-Siberian railway is (long) in the world.
2. The twenty-second of December is the (short) day of the
year. 3. Iron is (useful) of all metals. 4. The Neva is
(wide) and (deep) than the Moskva River.  5. Elbrus is the (high) peak in the Caucasian mountains. 6. His plan is (practical) than yours. 7. His plan is
5. Elbrus is the (high) peak in the Caucasian mountains. 6. His
plan is (practical) than yours. 7. His plan is
(practical) of all. 8. This room is (small)
than all the rooms in the house. 9. London is the (large) city in
England. 10. Silver is (heavy) than copper. 11. Our house is (low) than yours. 12. This exercise is
(good) than the last one. 13. Yesterday was (hot) day we have
had this summer. 14. The Battle of Stalingrad was the (great)
had this summer. 14. The Battle of Stalingrad was the (not) day we have battle of all times.
2. Choose the right adverb (degree of comparison) to complete the sentences.
1. Alisa smiles even (most brightly /
more brightly) than the sun. 2. The new teacher explains the rules
(more completely / completely) than our book.
3. Jack arrived (latest / most late) at the
airport. 4. Jillian usually climbs (highest /
higher) of all the other climbers in her group. 5. Andrew is speaking even (more louder / louder) than usual.
6. Melody dances (most gracefully / more
gracefully) of all the girls. 7. Of all three, Mike runs

(fastest / faster). 8. Of all two, Mike runs	(fastes
/ faster). 9. Harry swims the boys in the swimming team. 10.	(slower / slowest) of all
the boys in the swimming team. 10.	Yesterday the President spoke
(more co	almly / calmly) to Congress than usual
· · · · · · · · · · · · · · · · · · ·	
2 Dut the advants in breakets in the or	over alogo in the sentences. Write
3. Put the adverbs in brackets in the co	orrect place in the sentences. Write
the sentences.	
I have a called for lunch (usually)	
1. I have a salad for lunch. (usually)	
C	
4,0	
2. John is rude to his parents. (never)	
3. Mary watches horror films. (sometimes)	
Cx	· · · · · · · · · · · · · · · · · · ·
4. They go abroad for their holidays. (often	1)
4. They go abroad for their hondays. (Often	<i></i>
9/4	
>	
5. We drink strong coffee. (hardly ever)	
	Ya
	<b>O</b> _
6. I am impressed by music. (rarely)	4,
	<u> </u>
	C
7. She will remember this accident. (alway	(4)
7. She will remember this decident. (diway	<u> </u>
	4
8. The patient is sleeping after the operatio	n. (probably)
	70
	4
9. The week is over. <i>(finally)</i>	
10. I go to the gym twice a week. (general)	$I_{V}$ )
10. 1 go to the gym twice a week. (general)	·y/

1	. В XVI веке Испания была самой могущественной державой мира.
2	. Волга длиннее Днепра, это самая длинная река в Европе.
3	. Ватикан – самое маленькое государство в Европе.
4	. Это самый короткий путь.
5	. Этот путь короче.
6	. Нам нужен шкаф поменьше, потому что комната маленькая.
7	. Мария – наша самая старшая сестра.
8	. Это самая короткая дорога до моря.
9	. Эта квартира светлее, чем квартира на первом этаже.
1	0. Математика была для нас самым трудным предметом в школе.

4. Translate the following sentences into English.



1. Read the text below carefully and translate it into Russian. Write the translation from the paragraph "Mendeleev obtained a lot of awards from different scientific organizations ..."

#### **Dmitri Mendeleev**

Dmitri Ivanovich Mendeleev was born on 8 February 1834 near Tobolsk. He was a Russian inventor and chemist. The most famous invention of Mendeleev is the periodic table of elements.

Mendeleev's parents were Maria Mendeleeva and Ivan Mendeleev. According to the different sources there were approximately seventeen children in their family. Mendeleev was the youngest child. His father worked as a teacher but he became blind and stopped working. As a result Maria Mendeleeva began to work and reestablished the glass factory which belonged to her family. It is also known that Mendeleev's grandfather was a priest of the Russian Orthodox Church. When Mendeleev was 13 he entered the Gymnasium in Tobolsk.

In 1849 his family moved to Saint-Petersburg. In 1850 Mendeleev joined the Main Pedagogical Institute. Following the graduation he developed tuberculosis and was forced to relocate to the Crimean Peninsula. Living there, Mendeleev became a science master of the Simferopol gymnasium. In 1857 after recovery he arrived in Saint-Petersburg.

From 1859 to 1861 Mendeleev worked in Heidelberg and researched *the capillarity of liquids*. In April 1862 he married Feozva Nikitichna Leshcheva. Two years later Mendeleev became a professor at Saint-Petersburg Technological Institute. In 1865 he became a professor at Saint-Petersburg State University. The same year Mendeleev completed his dissertation "On the Combinations of Water with Alcohol". By 1871 Saint-Petersburg was known as a center for chemistry research. In 1876 Mendeleev fell in love with Anna Ivanova Popova. In 1881 he made a proposal of marriage to her. The following year Mendeleev divorced his first wife. The same year he married Anna Popova. Mendeleev had two children from his first marriage: Olga and Vladimir. His other children from the second marriage were Lyubov, a pair of twins, and son Ivan. It should be noted that Lyubov was the wife of the Russian poet Alexander Blok.

Mendeleev obtained a lot of *awards* from different scientific organizations but he resigned from Saint-Petersburg University in 1890. Three years later Mendeleev was appointed Director of the Bureau of Weights and Measures. His task was to formulate new standards of vodka. According to the new standards created by Mendeleev all vodka had to be made at forty percent alcohol by volume. He also researched the composition of petroleum and made a *contribution* to the foundation of the first Russian *oil refinery*.

In 1906 the Nobel Committee for Chemistry offered to the Swedish Academy to award the Nobel Prize in Chemistry for 1906 to Mendeleev for his discovery of the periodic system. This proposal was approved. But at the full meeting of the Academy one of the members recommended the candidacy of Henri Moissan. Moreover Svante Arrhenius who had influence on the Academy also advised to reject the candidacy of Mendeleev. The contemporaries state that Arrhenius was against Mendeleev because of his critique of Arrhenius's dissociation theory. As a result the candidacy of Mendeleev was rejected.

Dmitri Mendeleev died of influenza in Saint-Petersburg in 1907.

Notes:
the capillarity of liquids — капиллярность жидкостей;
award – премия;
contribution – вклад, содействие;
oil refinery – нефтеперерабатывающий завод.
он тејтнегу – нефтеперерабатывающий завод.
Yo.
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t.
· · · · · · · · · · · · · · · · · · ·
L.
74.
——————————————————————————————————————
C <sub>Z</sub>

2.	Read	the sentences	below.	Check		) true (	$\mathbf{T}$	) or (	X	) false (	$(\mathbf{F})$	).
					·—	, ,	. –	, ,	· —	, ,	· –	,

		$\mathbf{T}$	F
1.	The most famous invention of Mendeleev is the periodic table of elements.		
2.	Unit is a quantity adopted as a standard of measurement.		
3.	There were approximately seventeen children in their family.		
4.	His father became blind and stopped working.		
5.	Practically there are three main systems of measurement in use today.		
6.	Mendeleev became a science master of the Simferopol gymnasium.		
7.	In 1865 he became a professor at Saint-Petersburg State University.		
8.	Mendeleev obtained a lot of awards from different scientific organizations but he resigned from Saint-Petersburg University in 1890.		
9.	The second is a unit for measuring time in all the system.		
10.	According to the new standards created by Mendeleev all vodka had to be made at forty percent alcohol by volume.		
		OCI	7,0,

#### **Unit 3. Units of Measurement**

# Vocabulary Notes

### Read and remember the following words and word combinations:

#### measure n

- 1) мера; масштаб. Parents love their children beyond measure.
- 2) матем. делитель. The greatest common measure is 7.

#### to measure v

измерять, мерить. Did you measure the windows before buying the curtains? **measurement** n

- 1) измерение (действие). These measurements were done with the help of up-to-date devices.
  - 2) размер. The measurements of the ground are 100 by 50 feet.
- 3) система мер. The metric system of measurements was used officially in almost all nations.

#### metric system

метрическая система. Metric system is based on the metre for length and the kilogram for mass.

#### observation *n*

- 1) наблюдение. During the experiment we recorded our observations in the notebooks.
  - 2) наблюдательность. Ann has good powers of observation.

### property n

- 1) имущество; собственность; хозяйство. They paid him the value of his lost property.
- 2) свойство. A chemical property of iron is its ability to react with other compounds.

# quantity n

количество; величина; размер. Huge quantity of oil was spilling into the sea.

#### research n

(обычно pl) (научное) исследование. The results are consistent with earlier research.

#### to research v

заниматься исследованиями. An important problem has been successfully researched.

#### science n

наука. This idea is discredited by modern science.

#### scientist n

ученый; натуралист, естествоиспытатель. My father is a scientist studying the machinery.

simplicity n
простота; простодушие. Simplicity is the key to an efficient design.
unit n
единица; единица измерения. The metric unit of energy is the "joule".
velocity n
скорость; быстрота. The velocity of light is a constant.
Exercises Exercises
Ch.
1. Read the following statements and translate them into Russian.
Metric unit of energy;
to measure land
to take smb's measurements
the metric system of measurements;
record of observation, private property;
considerable quantity;
advanced research;
the methods of science;
qualified scientist;
the velocity of light
2. Make different types of questions to the following sentences.
1. The metric system of measurements was used officially in almost all nations.
The state of the s
4
O <sub>A</sub>
2. An important problem has been successfully researched.

3. The vel	ocity of light is a constant.	
2 M l		
3. Make Jocabulary N	up 10 sentences with the words and word combotes.	binations froi
7>		
C/L		
9 4	^	
	00.	
 3	4	
	<del>-</del>	
D		
 §	The state of the s	
	4	
 D	QL	
	7/0	
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<u></u>		
 D	<u> </u>	
<u></u>		Y
 <b>0</b>		0
ש <u></u>		
		-4

# 4. Read the text.

# **Units of Measurement**

Real science has various recognized steps. It always begins with observation followed by classification and measurement. Classification has become the first step

towards understanding of a new phenomenon. Phenomena have to be put in some order before anything can be done with them. Measurement is one further step in the process of putting them in order. It is only by measurement that new knowledge enters science.

Unit is a quantity or dimension adopted as a standard measurement. Much of physics deals with measurements of physical quantities such as length, time, velocity, area, volume, mass, density, temperature, and energy. Many of these quantities are interrelated. For example, density is mass divided by volume. Most of the physical quantities are related to length, time, and mass. Therefore all the systems of physical units are derived from these three fundamental units.

Practically there are three main systems of measurement in use today: the British system of units, the metric system of units and the System of International Units (SIU). With a few exceptions nearly all the nations of the world use the metric system. The value of the MKS (metre-kilogram-second) system is that its various units possess simple and logical relationships among themselves, while the British system (the f. p. s. – foot-pound-second) is a very complicated one. For example, in the British system 1 mile is equal to 1760 yards; 1 yard is equal to 3 feet, and 1 foot is equal to 12 inches. In the English system converting one unit into another is a hard and monotonous job, while in the MKS system conversions of one unit to another can be carried out by shifts of a decimal point (comma in Russian writing).

The standard metre of the world was originally defined in terms of the distance from the North Pole to the equator. This distance is close to 10,000 kilometres or  $10^7$  metres.

In fact, the SIU is an internationally agreed coherent system of units derived from the MKS system. The seven basic units in it are: the metre (m), kilogram (kg), second (sec), ampere (A), Kelvin (K), mole (mol), and candle (cd).

# 5. Find in the text and write the answers to the following questions.

1.	. What are the recognized steps in real science?
	4
-	4
2.	. Why are classification and measurement so important in real science?
3.	. What is unit?
-	

4. What are the three fundamental units?
5 What a strong Course was the 11 in so 11 and 10
5. What systems of measurement are widely in use all over the world?
6. Why is the metre system widely in use all over the world?
C/c.
7. What are the units of length in the British system?
C.L.
8. How was the metre originally defined?
9. What standard unit is used for measuring area?
<u> </u>
Ct.
6. Find in the text English equivalents to the following words and word combinations.
Признанные этапы;
в процессе упорядочения;
истинная наука;
эти свойства взаимосвязаны;
масса, деленная на объем
выводится из
на основании расстояния;
плотность
система измерения
за небольшим исключением;
ценность метрической системы;
песять в сельмой степени

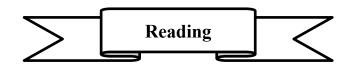
	7. Complete the following sentences using the information	ion from the text.
	1. Real science always begins with observation followed by	ру
and _	·	
	2. It is only by measurement that new knowledge	
	3. Most of the physical quantities are related to	,
)	and	
	4. Therefore all the systems of physical units are	derived from these
	fundamental units.	
	5. There are three main systems of	in use
today		
	6. The seven basic units in it are:,	,
	and ,,,	,
	, and	
	190	
	Grammar Revision	
	0,00	
	1. Complete the sentences using the correct form of the	pronouns.
	1 He nested leab beautile on (be) aboutiles 2	II
1 1	1. He patted Jack heartily on (he) shoulder. 2.	He put (ne)
	into (he) pocket. 3 (They) say	
	quake in the Pacific. 4. Don't show this letter to	
	d the letter and replaced it in (it) envelope	
	(they) is quite ridiculous. 7. She makes all	_ (she) clothes herself.
8. Th	ere was a cold wind blowing so I put on(I) hear	vy coat.
		4
	2. Complete the sentences using reflexive pronouns.	4,
	2. Complete the sentences using reflexive pronouns.  1. The chairman announced the news	2. I never do
anyth	ning until I have checked everything	. 3. She says John
broke	e the vase, but really she did it	——4. Next year we'll live
all by	. 5. Did the boys build this boat	4.7
6. W	e built most of the house 7. The	girl stood by the fire
	ning 8. He made a mistake a	
	9 There can be no doub	

\_\_\_\_\_. 11. I hope you didn't hurt \_\_\_\_\_.

wrote this play. 10. Pat, put it down in front of

# 3. Complete the sentences using the correct variant of the pronouns.

1. You can find him	(some / any / no) time between six and
nine. 2. Is there (any	/ no) other choice? 3. He can answer
(some / any / no) question on the	subject. 4. I can answer now only
(some / any / no) questions on the	e subject. 5. She has a perfect complexion and
(some / any) colour be	ecomes her. 6. Can we have (any /
some) milk? 7. Is (an	y / some) additional proof necessary? 8. Will you
have (any / no / some) n	nore tea? - Thank you. 9. What material do you
need? – (Some / Any) that	t is available. 10. Don't bother about the colour.
	(any / some) colour. 11. If you have
(any / some / no) news, call me bac	k. 12. They understood each other without
(no / some / any) words.	
900	
	f the following pronouns: much, many, (a) little,
(a) few.	
1. Last week there was so	rain that I was not able to go out.
2. We have not made very	progress recently. 3. My dear, I'm
afraid I have not	news to convey but still there are
things I should	like to add. 4. The forces were unequal, they were
, we were _	. 5. My engagements were
	to accept the invitation. 6. He was so happily
	s house that events outside it affected him
7. He has ve	ry knowledge of the matter.
8. There isn't	harm in it. 9 was said but
done. 10. I sugg	harm in it. 9 was said but gested that he should get plums
	things to do that I don't know
which to do first. 12. Aunt Florrie	had money while none of the
other family had inherited as a po	ound. 13. My sister spends so
money on her clothes that she ha	as none left for holidays. 14. Adeline had slept
last night and sh	e had a headache.



# 1. Read the text below carefully and translate it into Russian.

# Standards historically and currently

In the science of measurement, a standard is an object, system, or experiment
that bears a defined relationship to a unit of measurement of a physical quantity.
Standards are the fundamental reference for a system of weights and measures,
against which all other measuring devices are compared.
4
Ya
With the exception of a few seemingly fundamental quantum constants, units of
measurement are essentially arbitrary; in other words, people make them up and then
agree to use them.
<u> </u>
Nothing inherent in nature dictates that an inch has to be a certain length, or that a mile is a better measure of distance than a kilometer.
4,
Over the course of human history, however, first for convenience and then for necessity, standards of measurement evolved so that communities could have certain common benchmarks. Laws regulating measurement were originally developed to prevent fraud in commerce.
prevent traud in commerce.

Historical standards for length, volume, and mass were defined by many different authorities, which resulted in confusion and inaccuracy of measurements. Modern measurements are defined in relationship to internationally-standardized reference objects, which are used under carefully controlled laboratory conditions to

define the units of length, mass, electrical potential, and other physical quantities.
Today, units of measurement are generally defined on a scientific basis overseen by governmental or supra-governmental agencies, and established i international treaties, pre-eminent of which is the General Conference on Weight and Measures (CGPM), established in 1875 by the Treaty of the meter and which oversees the International System of Units (SI) and which has custody of the
International Prototype Kilogram.
*/O <sub>O</sub> .
Primary measurement standards may be used strictly in measurement laboratories. Less precisely controlled working standards are used for calibration of industrial measurement equipment. Primary standards that define units may be inconvenient for everyday use, so working standards represent the primary definition in a form that is easier to use. For example, the definition of the "metre" is based on laboratory experiment combining the speed of light and the duration of a second, but a machine shop will have working standard gauge blocks that are used for checking
its measuring instruments.

2. What were standards originally established for?  3. How did people historically try to establish standards?  4. What is the main treaty in which modern standards are defined?  5. Why do modern metrologists try to eliminate unique artifacts? What are the advantages of this trend? What are the artifacts changed with? Give some examples.  6. What's the difference between primary and secondary standards? Which are more precise? Which are more convenient?	2. Find the answers to the following questions.
3. How did people historically try to establish standards?  4. What is the main treaty in which modern standards are defined?  5. Why do modern metrologists try to eliminate unique artifacts? What are the advantages of this trend? What are the artifacts changed with? Give some examples.  6. What's the difference between primary and secondary standards? Which are	1. Why are units of measurements quite arbitrary?
3. How did people historically try to establish standards?  4. What is the main treaty in which modern standards are defined?  5. Why do modern metrologists try to eliminate unique artifacts? What are the advantages of this trend? What are the artifacts changed with? Give some examples.  6. What's the difference between primary and secondary standards? Which are	
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4. What is the main treaty in which modern standards are defined?  5. Why do modern metrologists try to eliminate unique artifacts? What are the advantages of this trend? What are the artifacts changed with? Give some examples.  6. What's the difference between primary and secondary standards? Which are	
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5. Why do modern metrologists try to eliminate unique artifacts? What are the advantages of this trend? What are the artifacts changed with? Give some examples.  6. What's the difference between primary and secondary standards? Which are	
advantages of this trend? What are the artifacts changed with? Give some examples.  6. What's the difference between primary and secondary standards? Which are	4. What is the main treaty in which modern standards are defined?
advantages of this trend? What are the artifacts changed with? Give some examples.  6. What's the difference between primary and secondary standards? Which are	
	et.
4	
	74 14,

## **Unit 4. The Role of Standards**

Vocabulary Notes	

## Read and translate the following words and word combinations:

benefit (verb)	;
conform (verb)	,
conformity assessment	;
consumer (noun)	
➤ contribution (noun)	
> enormous (adjective)	
➤ interchangeability (noun)	
➤ legislation (noun)	,
> purchaser (noun)	
> quality (noun)	
repercussion (noun)	
> standard (noun)	
> to be unaware of smth.	
➤ to meet smb's expectations	
~/ <sub>/</sub> /	



#### 1. Match the words with their definition.

1. Water the words with their de	Cilintion.
1. Standard	~/_
	92
2. Conformity assessment	74
3. Interchangeability	74.
	4,
4. Quality	
-	4
5. Legislation	
	70

#### **Definitions**:

- ➤ the quality of being capable of exchange or interchange;
- > the law enacted by a legislative body or the act of making or enacting laws;
- > a degree or grade of excellence or worth;
- > any definite rule, principle or measure established by authority;
- requirements are fulfilled.

1) repercussions; 2) enormous; 3) to turn out; 4) to safeguard; 5) principal; 6) expectation; 7) unaware;	<ul><li>a) to be of profit;</li><li>b) effective;</li><li>c) to fit in;</li><li>d) hope;</li><li>e) not known;</li><li>f) to protect;</li><li>g) main;</li></ul>
8) to conform;	h) to happen;
9) to benefit;	i) results (effects);
10) efficient;	-j) large.
3. Match the antonyms.	
	) 11
1) purchaser;	a) small;
2) public;	b) producer;
<ul><li>3) to be of poor quality;</li><li>4) unreliable;</li></ul>	c) to know; d) negative;
5) to be unaware;	e) to be of high quality;
6) positive;	f) reliable;
7) enormous;	•g) seller;
8) consumer;	h) private.
4. Complete the sentences using the	words from Vocabulary Notes.
1. The company should strive	of its customers and
continually improve the effectiveness of i	
system or to improve the	of its products.
	ots compromises it may have serious long-
term	
	give specifications or
requirements for products, services,	systems, processes and are the key
to the develo	pment of the global market. Requirements
for sale of pre-packed goods are the part of in many countries	of national
in many countries.	7)
4. ISO standards make an	to society as a
whole.	

2. Match the synonyms.

# 5. Read the text and fill in the blanks with the words given below.

to standards legislation repercussions of expectations

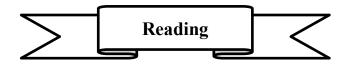
What if standards did not exist?
If there were no standards, we would soon notice. Standards make an enormous
contribution to most aspects of our lives – although very often, that contribution is
invisible. It is when there is an absence of standards that their importance is brought
home. For example, as purchasers or users of products, we soon notice when they
turn out to be of poor quality, do not fit, are incompatible with equipment we have
already had, are unreliable or dangerous. When products meet our
, we tend to take this for granted. We are usually unaware
the role played by standards in raising levels of quality, safety, reliability,
efficiency and interchangeability – as well as in providing such benefits at an
economical cost.
ISO (International Organization for Standardization) is the world's largest
developer of standards. Although ISO's principal activity is the development of
technical standards, ISO standards also have important economic and social
ISO make a positive difference,
not just to engineers and manufacturers for whom they solve basic problems in
production and distribution, but to society as a whole.
The International Standards which ISO develops are very useful. They are useful
to industrial and business organizations of all types, to governments and other
regulatory bodies, to trade officials, to conformity assessment professionals, to
suppliers and customers of products and services in both public and private sectors,
and, ultimately, to people in general in their roles as consumers and end users.
ISO standards contribute to making the development, manufacturing and supply
of products and services more efficient, safer and cleaner. They make trade between
countries easier and fairer. They provide governments with a technical base for
health, safety and environmental . They provide governments with a technical base for health, safety and environmental . They aid in
transferring technology to developing countries. ISO standards also serve to
safeguard consumers, and users in general, of products and services – as well as to
make their lives simpler.
When things go well – for example, when systems, machinery and devices work
well and safely – then often it is because they conform standards. And the
organization responsible for many thousands of the standards which benefit society
worldwide is ISO.
worldwide is iso.
6. Answer the questions.
1. Do standards make an enormous contribution to most aspects of our lives?

2. When do we notice the importance of standards?	
3. What is ISO's principal activity?	
4. Standards make trade between countries easier and fairer, don't they	?
5. Why are standards useful to governments?	
7. Decide whether the statements are true (T) or false (F).	
1. The contribution of standards to society is invisible.	
2. Standards raise levels of quality, safety, reliability, efficiency.	
3. ISO is one of the world's largest developer of standards.	
4. ISO standards solve basic problems in production and distribution for engineers and manufactures.	
5. ISO standards facilitate trade between countries.	
8. Choose the best continuation to the following sentences from the  1. If there were no standards  a) we would take this for granted; b) we would soon notice; c) we wouldn't notice.	·
<ul><li>2. When products meet our expectations</li><li>a) we tend to take this for granted;</li><li>b) we are usually unaware of it;</li><li>c) we consider them to be of high quality.</li></ul>	
b) we would soon notice; c) we wouldn't notice.  2. When products meet our expectations a) we tend to take this for granted; b) we are usually unaware of it; c) we consider them to be of high quality.  3. ISO is a) the world's largest developer of standards; b) the institute of International standards; c) the International organization of technical standards.  4. The International standards which ISO develops	Sp C47
a) are necessary only for industrial and business organizations of all type) are very useful to suppliers of products and services; c) are very useful.	pes;

5. When system and devices work well and safety, then it is because	;
a) they are incompatible with standards;	<u> </u>
b) they conform to standards;	
c) they turn out to be of poor quality.	
9. Underline the sentences that express the main idea of the text	best of all.
1. ISO is the world's largest developer of technical standards.	
2. ISO standards make our lives simpler.	
3. We are usually unaware of the role played by standards in our live	ves.
4. Standards make an enormous contribution to most aspects of our	
5. ISO standards benefit society worldwide.	
Grammar Revision	
1. Complete the sentence with the correct form of the verb s	given in the
brackets.	<b>5</b>
6//c	
1. The Browns (to come back) next week (to listen) to the radio in the morning	c. 2. I often
(to live) in Brest two years ago. 4. The stude	
(to be) very noisy and always full of hung	•
5. A square (to have) four equal parallel st	-
usually (to play) chess on Saturday. 7. I	
(to like) to watch TV every evening. 8. I (to like)	to go) to the
exhibition next Sunday. 9. They (to be) all techni	ical students.
10. They (to have) no English lessons yesterday.	
2. Fill in the following words:	,
to boil, to close, to complete, to cost (2), to like, to meet, to open	to solve to
speak, to study, to teach, to understand, to wash.	, to solve, to
1. Margaret four languages. 2. In Brit	ain the bank
usually at 9.30 in the morning. 3. The C	City Museum
at 5 o'clock in the evening. 4. Tina is	s a teacher.
She math to young children. 5. My job is ver	y interesting.
I a lot of people. 6. Peter	his
hair twice a week. 7. Food is expensive. It a l	ot of money.
41	

8. Shoes are expensive.	They a lot of money. 9. Water
	at 100 degrees Celsius. 10. Julia and I are good friends. I
	her and she me. 11. Andrew
	a new programme yesterday. 12. The students
	a calculating machine at the laboratory class last month.
13. Julia	a complicated problem at the lesson of math
	students the basic concepts in
computers science.	
0	
3. Fill in the correct	et passive form of the verbs.
1. She	(to visit) by her parents every day. 2. English
	(to speak) in many countries of the world. 3. Many new
magazines	(to publish) in our republic. 4. The meetings
	(to hold) usually here. 5. At the yesterday's meeting the
best students	(to reward) with diploma. 6. Unfortunately,
hundreds of rare animals	(to kill) every day. 7. The new
school	(to situate) in the centre of the city. 8. The modern
hostel	(to build) next year. 9. This theorem
	(not to prove) yesterday. 10. The new petrol station
	(to open) next week.
4. Translate the fo	ollowing sentences into English using Simple Tenses.
1. Мой друг хоро	шо разбирается в физике.
	74,
2. Игорь – студен	т-первокурсник.
3. В каждом блок	е общежития есть ванная комната.
	% 
<ol> <li>4. Наука и технол</li> </ol>	погии играют важную роль в нашей жизни.
5. Он сказал, что	поедет туда через неделю.

	6.	Ты часто сюда приходишь?
	7.	Олег работал над этой программой в прошлом году.
5	8.	Завтра наш преподаватель будет читать лекцию на английском языке.
	9.	Лекция записана карандашом.
	10.	. Радио было изобретено А.С. Поповым.
	11.	. Олимпийские игры проводятся каждые четыре года.
	12.	. Моя курсовая работа будет проверена через неделю.
	13.	. Наш багаж не был проверен на таможне.
	14.	. Витебск был основан в 974 году.
	15.	. Лекции этого преподавателя всегда слушают с большим вниманием.
неде		. Эти книги должны быть возвращены в библиотеку на следующей
	17.	. Студенту велели объяснить, почему он пропустил занятие.



# Read the text below carefully and translate it into Russian.

## The main benefits of ISO standards

ISO was founded with the idea of answering a fundamental question: "What's
the best way of doing this?"
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00,
It started with the obvious things like weights and measures, and over the last 50
years has developed into a family of standards that cover everything from the shoes
we stand in, to the Wi-Fi networks that connect us invisibly to each other.
4
Addressing all these and more, International Standards mean that consumers can
have confidence that their products are safe, reliable and of good quality. ISO's
standards on road safety, toy safety and secure medical packaging are just a few of
those that help make the world a safer place.
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4

Regulators and governments count on ISO standards to help develop better regulation, knowing they have a sound basis thanks to the involvement of globally-established experts.

Cartification can be a usaful tool to add gradibility, by demonstrating that we
Certification can be a useful tool to add credibility, by demonstrating that your region mosts the expectations of your sustemers. For some industri
product or service meets the expectations of your customers. For some industri certification is a legal or contractual requirement.
certification is a legal of contractual requirement.
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such as ISO 9001 and ISO 14001, but we are not involved in their certification, a do not issue certificates. This is performed by external certification bodies, thus company or organization cannot be certified by ISO.
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However ISO's Committee on Conformity Assessment (CASCO) has produc
a number of standards related to the certification process, which are used
certification bodies.
9

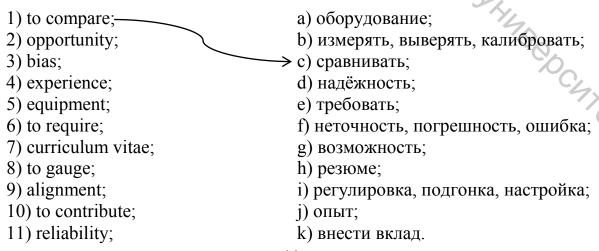
## **Unit 5. Measurement Standards**

#### 1. Match the terms and definitions.

	a) the science of measurement, including both experimental and theoretical determinations at any level of uncertainty in any field of science and technology.
CK44	b) the property of the result of a measurement or the value of a standard whereby it can be related to stated national or international standards.
°C/	c) a comparison between measurements.
	d) the process or the result of determining the ratio of a physical quantity, such as a length, time, temperature etc., of something, to an established unit, such as meter, second or degree Celsius.
	e) the degree of exactness which the final product corresponds to the measurement standard.
	f) the ability of a measurement to be consistently reproduced.

Terms: measurement; traceability; metrology; calibration; precision; accuracy.

## 2. Match the words with Russian equivalents.



#### 3. Match synonyms.

1) curriculum vitae; a) demand (n); 2) to concern; b) to define; 3) requirement; c) to establish; 4) regulatory; d) resume; e) to deal with: 5) to set up: 6) core (adj); f) essential; 7) to determine; g) moderating; 8) concept; h) accuracy; 9) precision: i) equipment; 10) uncertainty; i) to vary; 11) tool; k) to measure; 12) to gauge; 1) alignment; 13) adjustment; m) bias; 14) experience; n) background; 15) to range; <sup>∠</sup>o) notion.

# 4. Read the text below to find out how different kinds of standards can contribute to the measurement procedure.

The word "standard" is used with two different meanings: as a widely adopted specification, technical recommendation or similar document (in French, "norme"); and also as a measurement standard (in French, "etalon"). The qualifier "measurement" should therefore be used to avoid misunderstandings.

A measurement standard can be a physical measure, measuring instrument, reference material or measuring system intended to define, realize, conserve or reproduce a unit or one or more values of a quantity to serve as a reference.

There is a hierarchy of measurement standards.

#### **International measurement standards**

Standard recognized by an international agreement to serve internationally as the basis for assigning values to other standards of the quantity concerned.

The custodian of international measurement standards is the BIPM (International Bureau of Weights and Measures) in Sèvres near Paris. The oldest standard in use is the kilogram prototype.

#### **National measurement standards**

Standard recognized by national law to serve, in a country, as the basis for assigning values to other standards of the quantity concerned.

The custodian of national measurement standards is usually a national laboratory called the National Metrology Institute, National Bureau of Standards or National Bureau of Weights and Measures. Some countries do not have national measurement standards.

### **Primary standards**

Standard that is designated or widely acknowledged as having the highest metrological qualities and whose value is accepted without reference to other standards of the same quantity.

Primary standards are, for example, Josephson devices for the realization of the quantity "volt," or stabilized lasers with interferometers for the realization of the quantity "length". These devices are used as national standards by many National Metrology Institutes and some of the best-equipped calibration laboratories.

## **Secondary standards**

Standard whose value is assigned by comparison to a primary standard of the same quantity. Primary standards are usually used to calibrate secondary standards.

#### Working standards

Standard that is used routinely to calibrate or check material measures, measuring instruments, or reference materials.

A working standard is usually calibrated against a secondary standard. A working standard used routinely to ensure that measurements are being carried out correctly is called a "check standard". There is no general requirement as far as the accuracy of standards is concerned. A working standard in one location may be good enough to serve as the reference standard or even as a national standard in another. The accuracy of some measuring instruments used in industry is so high that primary standards are necessary for calibration.

#### Reference standards

Standard generally having the highest metrological quality available at a given location or in a given organization, from which the measurements made at that location are derived.

Calibration laboratories maintain reference standards for calibrating their working standards.

#### **Transfer standards**

Standard used as an intermediary to compare standards.

Resistors are used as transfer standards for comparisons of voltage standards, weights are used to compare balances.

## Travelling standard

Standard, sometimes of special construction, intended for transport between

different locations, and used for mice compared travelling standard. Calibrated load cells are used as travelling force standards.



# 1. Give detailed answers to the following questions.

5	1.	What does the word "standard" mean?
C	9	·
	2.	What is a measurement standard?
		7
	3.	What types of measurement standards do you know?
	4.	What is the custodian of international measurement standards?
	5.	How does an international measurement standard work?
		(O)
	6.	Why don't any countries have national measurement standards?
	7.	What is the difference between primary and secondary standards?
		The state of the s
	8.	What is a working standard used for?
		1/ <sub>0</sub>
	9.	Why is it called a "check standard"?
	,	
stano		What do calibration laboratories maintain for calibrating their working s?

12. What is the example of tra	avelling force standards?
13. What are seven basic mea	surement units in the SI system?
0	
Ch	
2. Match the pairs of synony	yms.
1) recommendation;	a) acknowledge;
2) document;	b) dimension;
3) recognize;	c) ascribe;
4) agreement;	d) precision;
5) derive;	e) gauge;
6) assign;	f) advice;
7) custodian;	g) the same;
8) measuring instrument;	h) covenant;
9) calibrate;	i) graduate;
10) measurement;	j) paper;
11) carry out;	k) guard;
<ul><li>12) accuracy;</li><li>13) similar;</li></ul>	<ul><li>l) perform;</li><li>m) obtain.</li></ul>
13) Sililliai,	m) obtain.
3. Make up word combinat	tions from two columns and give their Russ
uivalents.	a) of a quantity; b) laboratory; c) material; d) agreement; e) quality; f) standard; g) measure; h) law; i) instrument.
1) measurement;	a) of a quantity;
2) reference;	b) laboratory;
3) measuring;	c) material;
4) value;	d) agreement;
5) international;	e) quality;
6) national;	f) standard;
7) metrological;	g) measure;
8) calibration;	h) law;
9) material;	i) instrument.

	-
<del>/</del> >	-
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- Chr.	
4. Read the sentences, translate them into Russian and define the Infin	sitis,
functions.	11111
1. Many early standards were based on the human body: the length 68 of n	
hand, the width of his thumb, the distance between outstretched fingertips, the le	engtl
of one's foot, a certain number of paces, etc.	
2. In the beginning while answer was letterall such standards were conve	
2. In the beginning, while groups were small, such standards were conveand uniform enough to serve as the basis for measurements.	nien
and uniform chough to serve as the basis for measurements.	
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<b>7</b> 0_	
CK,	
"75	
3. The logical person to impose a single standard was the ruler of the coun hence, our own 12-inch or other short measuring stick is still called a <i>ruler</i> .	 ıtry -
	5
	<del>'</del> ~

4. We must make measurements, and we must know how accurately (or, to be more correct, with what uncertainty) we made those measurements. In order to know that, there must be standards.

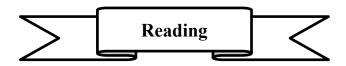
5. The earliest standards were based on the human body, and then attempts we made to base them on "natural" phenomena.
C <sub>fr</sub>
6. Since the second is maintained by atomic clocks it is necessary to add "leaseconds" periodically so that the solar day does not gradually change with respect the time used every day.
7. Protocol standards can be defined as documents describing the operations ar processes that must be performed in order for a particular end to be achieved.
<u> </u>
14,
8. Standards of practice are called a "protocol" by Europeans to avoid confusion
with a physical standard.

9. For example, buyers of fuel oil are charged by a unit of liquid volume. In the U.S., this would be the gallon; but in most other parts of the world, it would be the liter. It is important for the buyer that the quantity ordered is actually received and the refiner expects to be paid for the quantity shipped. Both parties are interested in

10. Persons needing to measure a mass cannot borrow the primary standard maintained in France or even the national standard from the National Institute Standards and Technology (NIST) in the U.S. They must use lower-level standards that can be checked against those national or international standards.  11. Everyday measuring devices, such as scales and balances, can be check (calibrated) against working level mass standards from time to time to verify the	accurate measurements of the volume and, therefore, need to agree on the unconditions, and method(s) of measurement to be used.		
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1. There are two different meanings of the word "standard".	The state of the s		
1. There are two different meanings of the word "standard".	5,		
	5. Expand the following ideas using information from the text.		
2. A measurement standard is reference material.	1. There are two different meanings of the word "standard".		
2. A measurement standard is reference material.	C47		
	2. A measurement standard is reference material.		

3. There are eight main measurement standards.
4. Some countries don't have national measurement standards.
<u>4</u> ,
5. Primary standards have the highest metrological qualities.
6. A working standard is usually calibrated against a secondary one.
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7. A working standard in one location may be good enough to serve as the reference standard or even as a national standard in another.
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7/
Grammar Revision
<b>B</b>
1. Complete the sentences with the correct tense form of verbs:
1. I (to study) Japanese online from 5 till 6 tomorrow evening.
2. Listen! Why the dogs (to bark)? 3. She (to
wear) a yellow coat when I saw her. 4. They (to take) their driving test next Monday. 5. I dropped my wallet when I (to get) on
the bus. 6. What you (to do) in my office yesterday? 7. Bob
(to feet) much better today 8. The kids (to watch)
(to feet) much better today. 8. The kids (to watch) cartoons in their room now. 9. I'm afraid she (to sleep) in ten
minutes. 10. We (to have) tea soon. 11. It
minutes. 10. We
12. It (snows / is snowing) now. 13. Every morning mother
(cooks / is cooking) breakfast for us. 14. It is 8 o'clock. Mother
(cooks / is cooking) breakfast. 15. Every day father

	_ (leaves / is leaving) the house at half past eight. 16. It is half
past eight. Father _	(leaves / is leaving) the house
17. We often	(watch /are watching) TV. 18. Now we
	(sit / are sitting) in armchairs and
(watch / are watching	ig) TV. 19. Sometimes Mike
	his lessons in the evening. 20. Look at Mike. He
	(does / is doing) his lessons. 21. It often
	(rains / is raining) in September. 22. It
	ow. 23. Every day the family (have /
are having) tea	at 5 o'clock. 24. It is 5 o'clock. The family
	(have / are having) tea.
12.	(8)
2. Translate the	e following sentences into English using Perfect Tense.
1. Ты показал д	рузьям свою работу? – Нет, она еще не готова.
2. Посмотри от	н правильно написал формулу на доске.
2. 1100Mo1ph, of	правильно паннеал формулу на доске.
3. Она топико и	то вернулась из командировки.
J. Ona Tollbro	по вернулась из командировки.
4 Faa	
4. Гости ушли д	до того, как я вернулся домой.
5. Том нервнич	ал, потому что не подготовил домашнее задание.
6. Мы подготон	вимся к экзаменам к началу сессии.
7. Опыты были	закончены к 5 часам.
	y <sub>Q</sub>
8. Он уже заког	нчил работу, когда я пришел к нему.
or our juice owner.	The photosy, north a spin son it many.
9. Ты уже виде.	п этот фильм?
у. Ты уже виде.	л этот фильм:
10. Я знаю его	с 2010 года
то. и знаю сто	С 2010 года.



1. Read the text and write the answers to the questions after the text.

## **Careers in Metrology**

What does a metrologist do? A metrologist is a scientist who develops processes and systems used to measure objects. This includes all physical characteristics, including length, weight, volume and radius as well as intangible characteristics such as time.

A metrologist develops and evaluates calibration systems that measure characteristics of objects, substances, or phenomena, such as length, mass, time, temperature, electric current, luminous intensity, and derived units of physical or chemical measure. He or she identifies magnitude of error sources contributing to uncertainty of results to determine reliability of measurement process in quantitative terms.

A metrologist redesigns or adjusts measurement capability to minimize errors. He or she develops calibration methods and techniques based on principles of measurement science, technical analysis of measurement problems, and accuracy and precision requirements. A specialist in metrology directs engineering, quality, and laboratory personnel in design, manufacture, evaluation, and calibration of measurement standards, instruments, and test systems to ensure selection of approved instrumentation. He or she advises others on methods of resolving measurement problems and exchanges information with other metrology personnel through participation in government and industrial standardization committees and professional societies.

What does a metrologist ... evaluate, develop, identify, determine, measure, redesign or adjust direct advice?

#### Example:

A metrologist develops calibration systems to measure characteristics of objects and substances.
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# ИНОСТРАННЫЙ ЯЗЫК (АНГЛИЙСКИЙ)

Рабочая тетрадь для практических занятий

Рабочая тетрадь — Составитель: Измайлович Ольга Владимировна

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Charles the company of the co Корректор А.В. Пухальская Компьютерная верстка О.В. Измайлович

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